

WEBINAR

Pass Your Inspections With a Risk-Based Approach in Accord With Trends and Anticipated Ramifications of ICH E6 (R2)

PRESENTED BY:

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HOSTED BY:



Topics

- Compare inspections from different regulatory authorities
- Foci of inspectors
 - What they inspected and didn't inspect to determine compliance
- First-hand experiences of sponsors to uncover common pitfalls
- MHRA's emphasis on conducting a risk-based analysis
 - Study case examples
- Comply with ICH E6 (R2) changes by adapting risk-based tools and methods
- Effect a risk-based approach to inspection readiness with tried and tested strategies

The Avoca Group®

Transforming clinical trial execution by **driving efficiency**,
increasing quality, and **mitigating risk**.



Pharma Industry Focus: Quality and Compliance in Clinical Research

Avoca Quality Consortium® (AQC)

Driving efficiency, increasing quality, and mitigating risk in clinical trial execution.



Current AQC[®] Members

as of 07/12/2018



Polling Question

Failed inspections can cost \$200MM or more in opportunity costs and direct costs associated with remediation. Which of the following deficiencies are you most concerned that your organization would experience during an inspection? Choose all that apply:



Knowledge Grid Construct

Four Layer Grid

- 1) Agency Overview / Agency Focus / Member Experiences & Tips / Pharmacovigilance
- 2) FDA / EMA / MHRA / PMDA / CFDA / Health Canada
- 3) Specific Categories

Agency Overview	FDA	EMA	MHRA	PMDA	CFDA	Health Canada			
Types of									
Inspect	Agency Focus		FDA	EMA	MHRA	PMDA	CFDA	Health Canada	
Inspect									
Areas o	TMF								
Inspect	Monito	Member Experiences & Tips		FDA	EMA	MHRA	PMDA	CFDA	Health Canada
Approa	System								
Finding	Logistics								
	Site Per								
	Docum	Pharmacovigilance	FDA	EMA	MHRA	PMDA	CFDA	Health Canada	
	Monito								
	Protoc	Logistics							
	System	TMF							
	Provide	Monitoring							
	Oversig	Systems & Data							
	Docum	Site Performance							
	Protoc	Documentation							
	Provide	Protocol							
	Oversig	Provider Selection, Qualification, & Oversight							
	Pharma	Pharmacovigilance							
	Genera	General							

Compare Inspections from Different Regulatory Authorities

Example agency overview categories (1 of 2)

Agency Overview	FDA	EMA	MHRA
Types of Inspections	<ul style="list-style-type: none">• Marketing Application• For Cause	<ul style="list-style-type: none">• Marketing Application• For Cause• National Programs	<ul style="list-style-type: none">• IMP in UK• Serious Breach• Risk-based Compliance
Inspection Triggers	<ul style="list-style-type: none">• Marketing Application• For Cause	<ul style="list-style-type: none">• Marketing Application• For Cause• Identified Programs	<ul style="list-style-type: none">• Serious Breach• Identified by Risk• Completed Trials
Areas of Focus	<ul style="list-style-type: none">• Data• Documentation	<ul style="list-style-type: none">• TMF• Systems	<ul style="list-style-type: none">• TMF• Systems
Inspection Approach	<ul style="list-style-type: none">• District-based• Announced• CTTI Risks	<ul style="list-style-type: none">• Notification• TMF	<ul style="list-style-type: none">• Notification• TMF• Grey Guide
Findings	<ul style="list-style-type: none">• Clinical Investigators• IRBs• Sponsor/Monitor/CRO	<ul style="list-style-type: none">• Investigational Site• Sponsor/Monitor/CRO	<ul style="list-style-type: none">• Sponsor• CRO• Clinical Research Units

Compare Inspections from Different Regulatory Authorities

Example agency overview categories (2 of 2)

Agency Overview	PMDA	CFDA	Health Canada
Types of Inspections	<ul style="list-style-type: none"> Marketing Application (New or Partial Change) Good Post Marketing Study Practice (GPSP) 	<ul style="list-style-type: none"> Marketing Application For Cause Routine for Clinical Research Institutions 	<ul style="list-style-type: none"> Clinical Trial Compliance Program
Inspection Triggers	<ul style="list-style-type: none"> Marketing Application Post-marketing every 5 yrs. For Cause 	<ul style="list-style-type: none"> Marketing Application For Cause Renewal of GCP certification 	<ul style="list-style-type: none"> Sites for Ongoing Trials
Areas of Focus	<ul style="list-style-type: none"> Checklists – GCP and Document Conformity 	<ul style="list-style-type: none"> Clinical Trial Conditions Regulatory Compliance 	<ul style="list-style-type: none"> GCP ICH E6
Inspection Approach	<ul style="list-style-type: none"> GCP and Document Conformity in Parallel Announced in Advance 	<ul style="list-style-type: none"> CDE Determines Products and Targets Self Assessment Forms then On-site Inspections 	<ul style="list-style-type: none"> Scheduled and Announced in Advance Pre-inspection Checklist
Findings	<ul style="list-style-type: none"> Data Inconsistencies Safety Information Provision to Sites 	<ul style="list-style-type: none"> Data Traceability Protocol Deviations IMP Handling 	<ul style="list-style-type: none"> Systems and Procedures Records Training

Foci of Inspectors

Examples of what they inspected and didn't inspect to determine compliance (1 of 2)

Agency Focus	FDA	EMA	MHRA
TMF	<ul style="list-style-type: none"> • TMF Available • Inspector Requests Docs 	<ul style="list-style-type: none"> • Primary Focus • Direct Access 	<ul style="list-style-type: none"> • Primary Focus • Direct Access • Provide All Answers
Monitoring	<ul style="list-style-type: none"> • BIMO • System, Trial, Site Levels 	<ul style="list-style-type: none"> • System, Trial, Site Levels through to CSR 	<ul style="list-style-type: none"> • System, Trial, Site Levels • Follow SOPs
Systems & Data	<ul style="list-style-type: none"> • Data are primary focus 	<ul style="list-style-type: none"> • Preliminary assessment with specific questions 	<ul style="list-style-type: none"> • Not primary focus
Site Performance	<ul style="list-style-type: none"> • Algorithm to select sites 	<ul style="list-style-type: none"> • High-risk sites 	<ul style="list-style-type: none"> • High-risk sites
Documentation	<ul style="list-style-type: none"> • May request documents in advance; no dossier 	<ul style="list-style-type: none"> • EMA dossier requirements in advance 	<ul style="list-style-type: none"> • MHRA dossier requirements in advance
Protocol	<ul style="list-style-type: none"> • Protocol deviations 	<ul style="list-style-type: none"> • Protocol deviations 	<ul style="list-style-type: none"> • Protocol deviations
Provider Selection, Qualification, & Oversight	<ul style="list-style-type: none"> • Contracts • Documented selection, qualification, oversight • TORO, Quality Agreement 	<ul style="list-style-type: none"> • Contracts • Oversight 	<ul style="list-style-type: none"> • Contracts • Oversight

Foci of Inspectors

Examples of what they inspected and didn't inspect to determine compliance (2 of 2)

Agency Focus	PMDA	CFDA	Health Canada
TMF	<ul style="list-style-type: none"> Documents from TMF Available Compares Documents against Checklist 	<ul style="list-style-type: none"> Documents from TMF or LIMS available Facility Certifications 	<ul style="list-style-type: none"> Systems and Procedures with some Sent in Advance
Monitoring	<ul style="list-style-type: none"> Monitoring SOP and Documentation Trial, Site and Subject Levels 	<ul style="list-style-type: none"> Oversight of CRO Conducting Monitoring 	<ul style="list-style-type: none"> Evidence of Risk-based Approach Monitoring SOP
Systems & Data	<ul style="list-style-type: none"> Process and Data Oriented Data Discrepancies 	<ul style="list-style-type: none"> Focus on Data Integrity and Potential Fraud 	<ul style="list-style-type: none"> Focus on ICH E6 Section 5.5.3
Site Performance	<ul style="list-style-type: none"> Annex 8 of PMDA Procedure 	<ul style="list-style-type: none"> Site Conditions and Compliance 	<ul style="list-style-type: none"> Focus on Inspection Document Checklist
Documentation	<ul style="list-style-type: none"> Documents Requested in Advance – Annex 8 	<ul style="list-style-type: none"> Document Reviews 	<ul style="list-style-type: none"> Document Reviews
Protocol	<ul style="list-style-type: none"> Protocol deviations 	<ul style="list-style-type: none"> Concomitant Drug Use 	<ul style="list-style-type: none"> Protocol Documentation
Provider Selection, Qualification, & Oversight	<ul style="list-style-type: none"> Contracts Compliance to JCP Article 12 	<ul style="list-style-type: none"> Compliance to Contracts, GCPs and Protocol 	<ul style="list-style-type: none"> Contracts Delegation of Activities

First-hand Experiences of Sponsors to Uncover Common Pitfalls

Glimpse* of AQC Member company experiences and tips

(1 of 2)

Member Experiences & Tips	FDA	EMA	MHRA
Logistics	<ul style="list-style-type: none"> Multiple Days on Site 	<ul style="list-style-type: none"> Multiple Days on Site 	<ul style="list-style-type: none"> Multiple Days on Site
TMF	<ul style="list-style-type: none"> Documents to be Provided 	<ul style="list-style-type: none"> eTMF Access 	<ul style="list-style-type: none"> Extensive eTMF Access
Monitoring	<ul style="list-style-type: none"> Monitoring Plan Issue Resolution 	<ul style="list-style-type: none"> Monitoring Plan Issue Resolution 	<ul style="list-style-type: none"> Monitoring Plan Issue Resolution
Systems & Data	<ul style="list-style-type: none"> Validation Analytics 	<ul style="list-style-type: none"> Data Integrity Relative to time Entered 	<ul style="list-style-type: none"> Quality Metrics
Site Performance	<ul style="list-style-type: none"> Qualification, Training 	<ul style="list-style-type: none"> Systems and Procedures 	<ul style="list-style-type: none"> Data Queries
Documentation	<ul style="list-style-type: none"> BIMO Required Docs Available 	<ul style="list-style-type: none"> Contracts and Proof of Insurance 	<ul style="list-style-type: none"> Relevant Persons Present to Discuss
Protocol	<ul style="list-style-type: none"> CSR Reportable Violations 	<ul style="list-style-type: none"> Monitor Reports to CSR 	<ul style="list-style-type: none"> Deviations
Provider Selection, Qual., & Oversight	<ul style="list-style-type: none"> Credibly Speak to Inspectors about oversight 	<ul style="list-style-type: none"> Demonstrate Effective Oversight Process 	<ul style="list-style-type: none"> Prospective Oversight for trial Management
Pharmacovigilance	<ul style="list-style-type: none"> Late Reports 	<ul style="list-style-type: none"> Assessments w/i Trials 	<ul style="list-style-type: none"> Process, Timeline, Quality
General	<ul style="list-style-type: none"> Proactively Prepare Sites 	<ul style="list-style-type: none"> Present to Inspectors 	<ul style="list-style-type: none"> GCP Inspection Dossier

*Time only permits sharing a glimpse during today's session.

First-hand Experiences of Sponsors to Uncover Common Pitfalls

Glimpse* of AQC Member company experiences and tips

(2 of 2)

Member Experiences & Tips	PMDA	CFDA	Health Canada
Logistics	<ul style="list-style-type: none"> Follow Checklists Closely 	<ul style="list-style-type: none"> 4 – 5 Sites for 6- 8 Days 	<ul style="list-style-type: none"> Risk-based Compliance Program
TMF	<ul style="list-style-type: none"> Documents to be Provided 	<ul style="list-style-type: none"> Documents to be Provided 	<ul style="list-style-type: none"> Documents to be Provided
Monitoring	<ul style="list-style-type: none"> Monitoring plan Sponsor Follow-up to Issues 	<ul style="list-style-type: none"> Monitoring plan 	<ul style="list-style-type: none"> Monitoring plan Visit Reports
Systems & Data	<ul style="list-style-type: none"> Compliance and Consistency of Data in EDC 	<ul style="list-style-type: none"> Data Integrity for Specific Subjects 	<ul style="list-style-type: none"> Systems Deep Dive
Site Performance	<ul style="list-style-type: none"> PI Interviews Important 	<ul style="list-style-type: none"> Systems and procedures 	<ul style="list-style-type: none"> Site Process and Performance
Documentation	<ul style="list-style-type: none"> Published Inspection Checklists 	<ul style="list-style-type: none"> Focus on Documentation 	<ul style="list-style-type: none"> Documentation to Follow SOPs
Protocol	<ul style="list-style-type: none"> Evidence of Draft Protocols with Functional Inputs 	<ul style="list-style-type: none"> Compliance to Protocol 	<ul style="list-style-type: none"> Compliance to Protocol
Provider Selection, Qual., & Oversight	<ul style="list-style-type: none"> Compliance to JCP Article 12 	<ul style="list-style-type: none"> Focus on Financial Information 	<ul style="list-style-type: none"> Focus on Oversight
Pharmacovigilance	<ul style="list-style-type: none"> Good Post-Marketing Study Practice (GPSP) 	<ul style="list-style-type: none"> AE and PSUR Reporting 	<ul style="list-style-type: none"> Compliance to SOPs
General	<ul style="list-style-type: none"> Focus on Management of IMP 	<ul style="list-style-type: none"> 3 Day Site Response 	<ul style="list-style-type: none"> Focus on Management of IMP

*Time only permits sharing a glimpse during today's session.

First-hand Experiences of Sponsors to Uncover Common Pitfalls

Example Pharmacovigilance Insights (1 of 2)

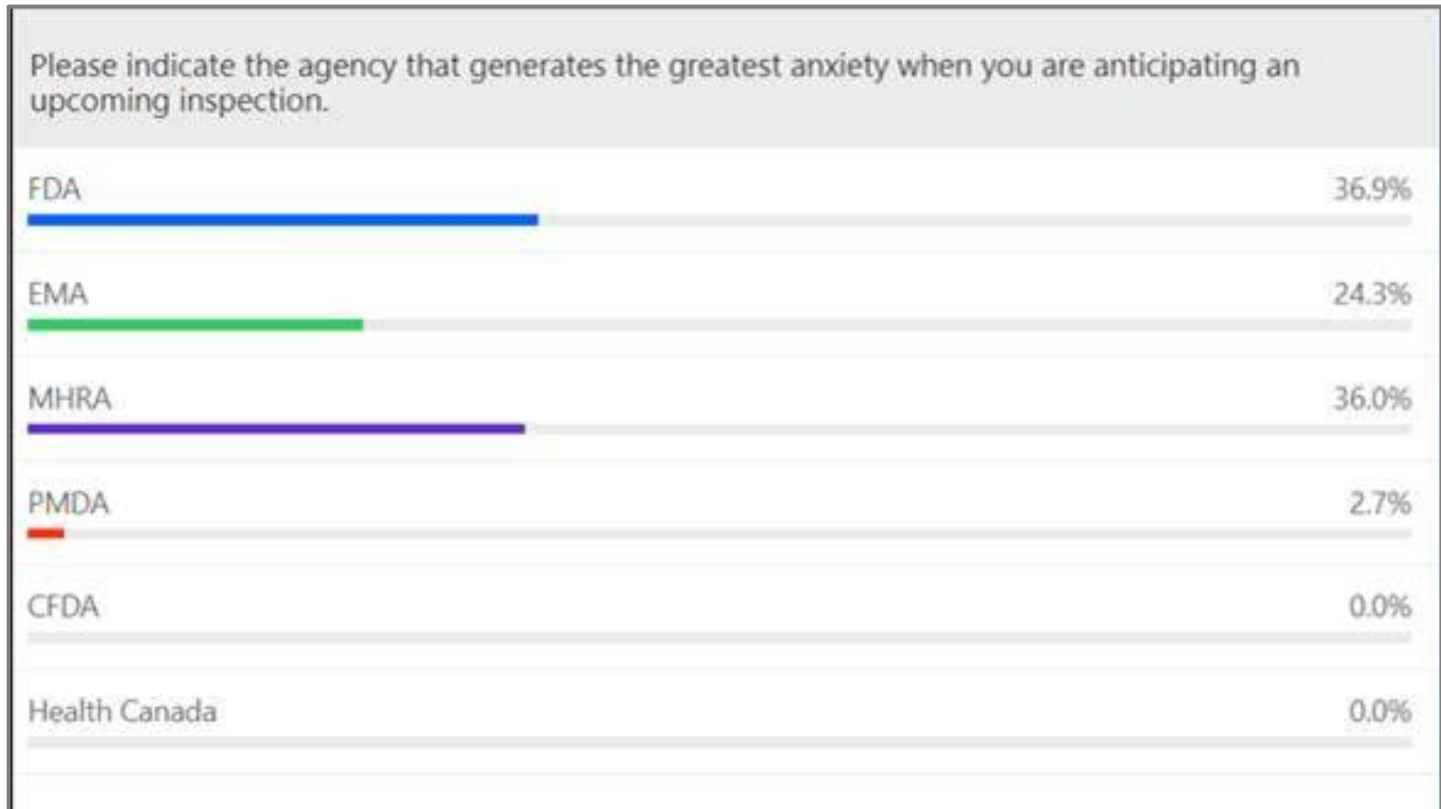
Pharmacovigilance	FDA	EMA	MHRA
Supporting References	<ul style="list-style-type: none"> FDA Compliance Manual 	<ul style="list-style-type: none"> GVP Module III Annual PV Report 	<ul style="list-style-type: none"> GPvP PV Metrics
Types of Inspections	<ul style="list-style-type: none"> CT Inspections Post-Marketing Drug Experience (PADE) Risk Evaluation and Mitigation Strategies (REMS) 	<ul style="list-style-type: none"> CT Inspections Routine PV Inspections “For Cause” PV Inspections PV Systems Product Related 	<ul style="list-style-type: none"> CT Inspections Routine PV Inspections “For Cause” PV Inspections
Inspection Triggers	<ul style="list-style-type: none"> Market Application PADE Directed 	<ul style="list-style-type: none"> Market Application QPPV Qualification Adequacy of PV System 	<ul style="list-style-type: none"> Market Application GPvP Breach
Inspection Approach	<ul style="list-style-type: none"> Focus on Products with Greatest Safety Risks 	<ul style="list-style-type: none"> Request for Pharmacovigilance System Master File (PSMF) 	<ul style="list-style-type: none"> Request for PSMF
Inspection Findings	<ul style="list-style-type: none"> Inadequate Subject Protection Failure to Report AEs, including on time 	<ul style="list-style-type: none"> Failure to Report AEs, including on time Quality Management System 	<ul style="list-style-type: none"> Inadequate Resolution of Prior Findings Quality Management System
Areas of Focus	<ul style="list-style-type: none"> Safety Reports 	<ul style="list-style-type: none"> Safety Reports 	<ul style="list-style-type: none"> Safety Reports

First-hand Experiences of Sponsors to Uncover Common Pitfalls

Example Pharmacovigilance Insights (2 of 2)

Pharmacovigilance	PMDA	CFDA	Health Canada
Supporting References	<ul style="list-style-type: none"> PMDA Webpage PMDA Safety Online 	<ul style="list-style-type: none"> CFDA Circular 	<ul style="list-style-type: none"> GVP Guidelines Compliance and Enforcement Policy
Types of Inspections	<ul style="list-style-type: none"> CT Inspections GVP Compliance Reliability Assurance 	<ul style="list-style-type: none"> CT Inspections Routine PV Inspections “For Cause” PV Inspections 	<ul style="list-style-type: none"> CT Inspections Post-Marketing
Inspection Triggers	<ul style="list-style-type: none"> Market Application Good Post-Marketing Surveillance Practice (GPMSP) 	<ul style="list-style-type: none"> Market Application Routine Inspections “For Cause” Inspections 	<ul style="list-style-type: none"> Facility Compliance ADRs
Inspection Approach	<ul style="list-style-type: none"> On-site Surveys and Document Review 	<ul style="list-style-type: none"> Locations Where Drug Manufacturers Participate in ADR 	<ul style="list-style-type: none"> Advance Notice and Inspection Duration Vary
Inspection Findings	<ul style="list-style-type: none"> May be Accessed from Japan Society of QA 	<ul style="list-style-type: none"> Not Publicly Available 	<ul style="list-style-type: none"> Serious Adverse Drug Reporting (SADR) Reports
Areas of Focus	<ul style="list-style-type: none"> Safety Reports 	<ul style="list-style-type: none"> Cluster AEs SAEs 	<ul style="list-style-type: none"> Safety Reports

Polling Question



Study Case Examples – Inspection Experiences



TMF

- Completeness of the TMF
- Directly accessible by inspectors
- Review Original/Certified copy documents
- Record/Data Integrity (audit trails)
- Inspector Access to Unblinded content (and measures to protect)



CRO Oversight - Data quality/integrity findings

- Data critical to quality (inc/exl criteria, 1^o Efficacy, Endpoints, etc.)
- Audit trails from vendor systems in xls format

Study Case Examples – Inspection Experiences



Risk Based Monitoring

- Encouraging adoption of this approach
- Training of monitors (site and central)
- Sufficient time to do the work
- Delivers in accordance with established plans
- Governance & Controls

MHRA's Emphasis on Conducting a Risk-based Analysis

Sponsors need to identify and prepare all sites that they feel could be identified as “high risk”

High risk can include:

- High or low dropout rate
- High or low screening failure rate
- Low or high AE and SAE reporting
- High number of protocol deviations
- Low use of concomitant medications
- Low medical history reporting
- High enrolling sites
- Sites with investigator change

Additional risk areas include:

- Sites with a low or high number of data queries
- Sites with high resolution time/open duration for data queries
- Sites with unusually high or low volume of monitoring issues in MVRs
- Sites with high duration of monitoring issues remaining open in a trial

Adapted Risk-based Tool: Example Weighted Decision Grid

Avoca Quality Consortium Quality Oversight Module: Governance Tool- Decision Scorecard

DECISION SCORECARD

INSTRUCTIONS

1. Engage relevant team members during development to ensure decisions represent a balanced viewpoint.
2. High Level: Try to keep the number of categories to < 7 so it does not dilute critical concerns.
3. Add additional comments or smaller concerns as 'comments'.

DECISION DETAILS

WHAT? Decision needs to be made	
WHY? Decision needs to be made	
WHEN? Decision needs to be made	
WHO? Makes the decision/recommendation	Responsible: Accountable: Consulted:
COMMUNICATION Who is informed about the decision?	Informed: Meeting updates required:

KEY DECISION FACTORS		ALTERNATIVE OPTIONS			
		1) OPTION 1		OPTION 2	
Factor	Factor Weight (1-10)	Score*	Comments	Score*	Comments
Factor 1:					
Factor 2					
Factor 3					
Factor 4					
Factor 5					
Factor 6					
Factor 7					
TOTAL (highest score = best alternative)		0		0	

***SCORING LEGEND**

Strong Positive	Score = 10
Neutral	Score = 5
Strong Negative	Score = 1

Effect a Risk-based Approach to Inspection Readiness

Tried and Tested Strategies

ICH E6 (R2) Elements Quality Management System

- Design
- Conduct
- Recording
- Evaluation
- Reporting
- Archiving

Risk-based Approach

- Critical Process and Data Identification
- Risk Identification
- Risk Evaluation
- Risk Control
- Risk Communication
- Risk Review
- Risk Reporting



21 CFR 820

Quality System *Regulation* System Requirements

- Management Responsibility
- Quality Audit
- Personnel

Controls

- Design
- Document
- Purchasing
- Identification & Traceability
- Production and Processing
- Acceptance Activities
- Nonconforming Product
- CAPA
- Labeling & Packaging
- Handling, Storage and Distribution
- Maintain Records
- Records

ISO 13485:2016

Quality Management System – International Standard QMS Requirements

- Quality Manual
- Medical Device File
- Control of Documents
- Control of Records

Management Responsibility

- Planning
- Responsibility, authority, communication
- Management Review

Resource Management

- Human Resources
- Infrastructure
- Work environment

Product Realization

- Planning
- Customer-related processes
- Design and development
- Purchasing
- Production and Service Provision

Measurement, Analysis and Improvement

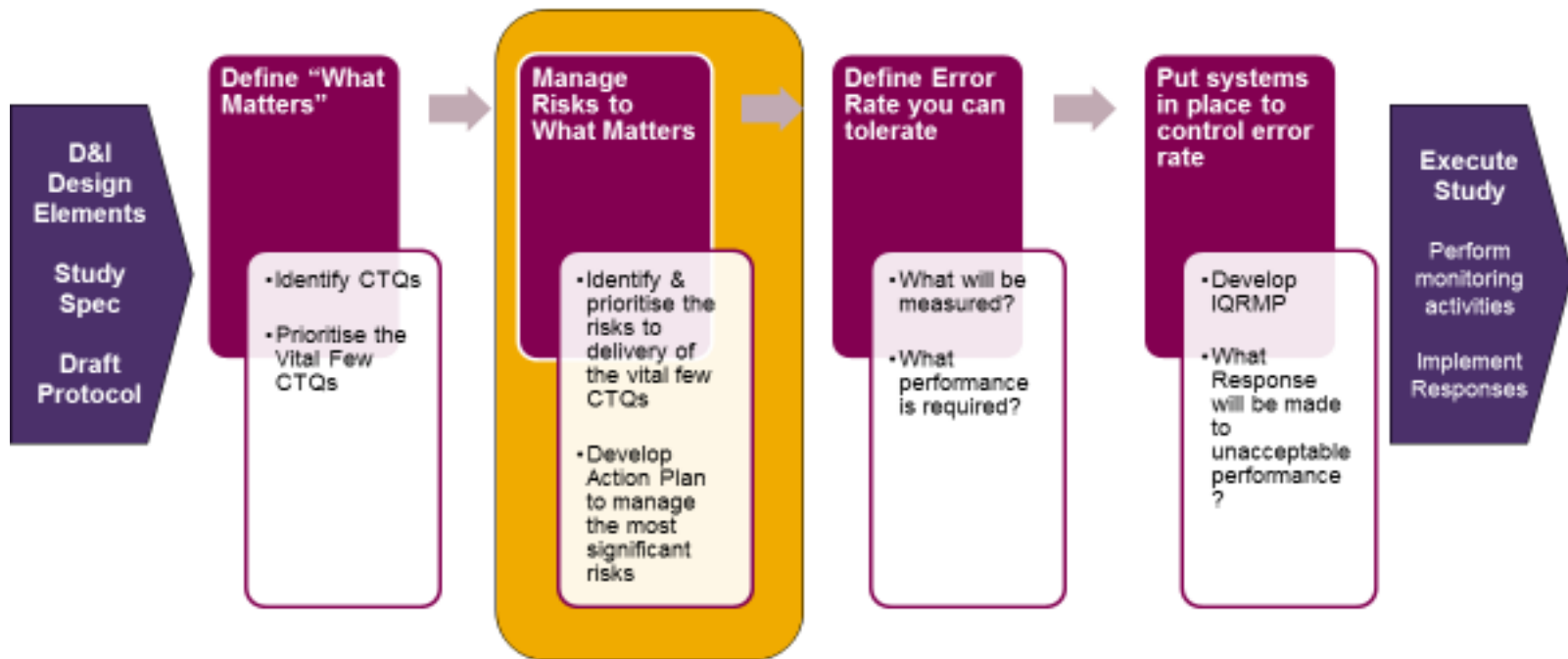
- Monitoring and measurement
- Control of nonconforming product
- Analysis of data
- Improvement

Example Approach

Identify Potential Risks, Assess, & Focus on What Matters

Quality Planning: Deliverables

Failure Mode & Effect Analysis (FMEA) is a structured way to identify the few critical quality risks where mitigation needs to be carried out



CTQ-Critical To Quality
IQRMP- Integrated Quality Risk Management Plan

Integrated Quality Risk Management Plan (IQRMP)

1	Quality Management Plan			Study(s):			Version:			Date:				
2														
3														
4	Quality Planning		Risk Mitigation			Control during the study								
5						Performance Standards			Measurement Plan		Planned responses if threshold crossed			
6	CTQ Factor	Risk Failure Mode	Action	Who	By When	For details, refer to	CTQ Measure	Study Target	Threshold for Action	Data source	Frequency of Checks	Who checks	What	By Whom
7	EXAMPLE: Inclusion/exclusion criteria fulfilled	EXAMPLE: Inclusion/exclusion violation: Recruit several incorrect patient	EXAMPLE: 1. Train investigators 2. Automate IVRS checks of key criteria 3. Contracts state "no payment if not conform to protocol" and emphasise in investigator meetings				EXAMPLE: % violation across the study	EXAMPLE: 96% of patients fulfil criteria (<4% error rate agreed with stats). Stretch target 100%	EXAMPLE: As each violation occurs	EXAMPLE: RAVE report	EXAMPLE: Weekly	EXAMPLE: CDAM	EXAMPLE: 1. Review 1st violation with principal investigator 2. Close site after 2nd violation	EXAMPLE: 1. Monitor 2. Local study team
8														
9														
10														
11														
12														

Effect a Risk-based Approach to Inspection Readiness

Tried and Tested Strategies

Documentation of plans and strategies:

- Risk Based Auditing
- Vendor Selection Process
- Vendor Oversight Plan(s)
- Integrated Quality Management Plans
 - Trial Oversight
 - Risk Based Monitoring (and links to all other plans)
 - Monitor, Review, Re-assess risk, and Update plans throughout study
 - Quality Summary report

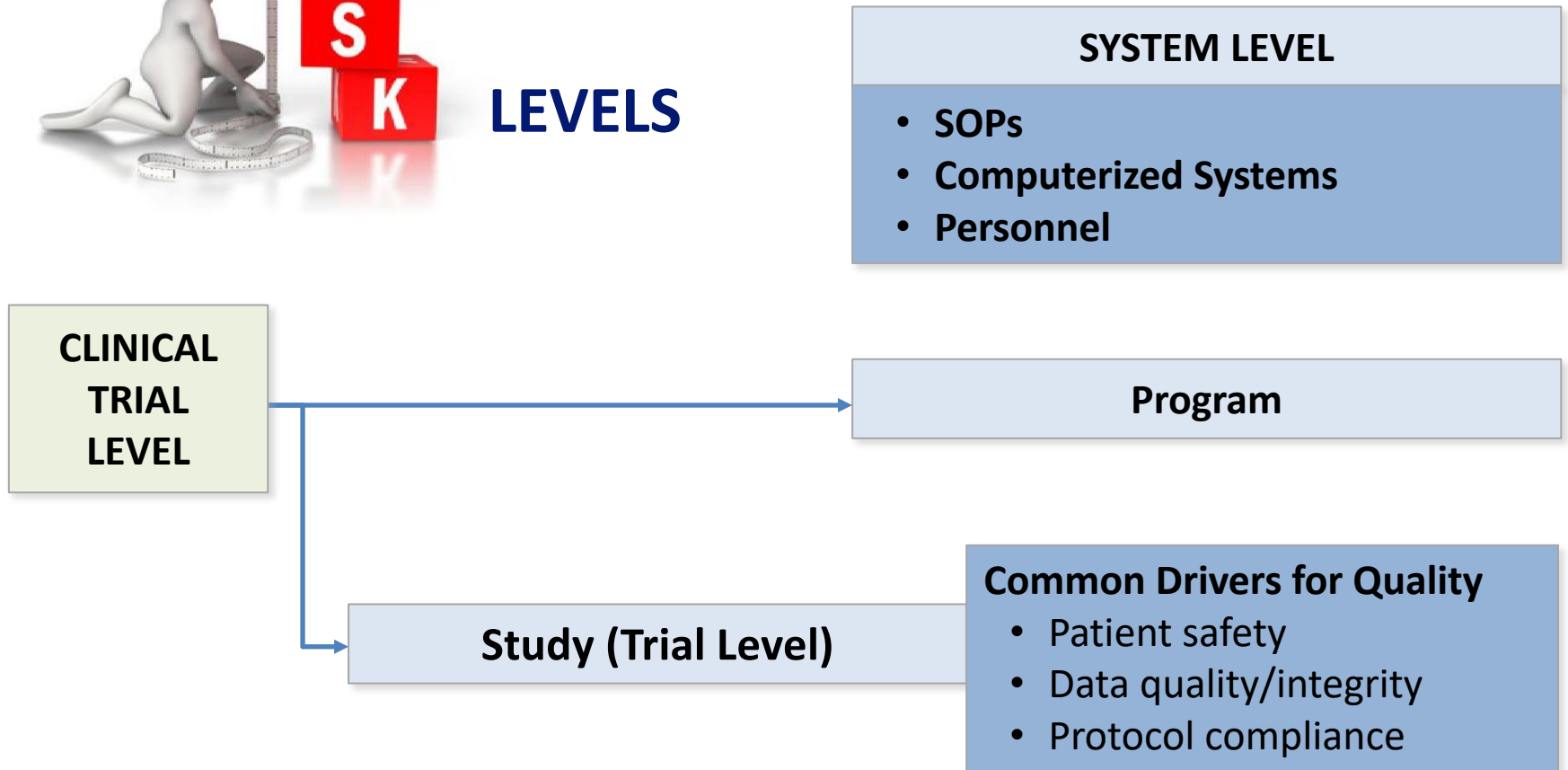
Examples of tiered approach based on risk:

- Vendor Due Diligence
- Exploratory analysis & reporting
 - White Paper if risk changes (document how quality was built in)
- Legacy Study TMFs
- Mergers/Acquisitions/Spin Offs
- Inspection Preparations

ICH E6 (R2) and Risk Management



LEVELS



QUESTIONS?



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Other Upcoming Events

ExL's 7th Clinical Trials Inspection Readiness Summit, August 13-14, 2018 | Philadelphia, PA

- Monday, August 13 | 1:45pm
Comparing how agencies (FDA, EMA, MHRA, Health Canada, PMDA, and CFDA) conduct inspections. What are the implications of ICH E6 (R2), based on recent inspection experiences?
Presented by Steve Whittaker, Senior Consultant, The Avoca Group
- Monday, August 13 | 11:00am
Case Study: Challenges Of Quality Oversight With Business Stakeholders: Vendor Management
Presented by Grace Crawford, VP Clinical Quality and Compliance, and Gerry Grove, Director, Clinical Operations, Respiratory, Inflammatory and Autoimmunity, MedImmune

Webinar: AQC Knowledge Center Monthly Demo

August 14, 2018 | 11:00am – 12:00pm EDT

ExL's 9th Clinical Quality Oversight Forum, October 10-12, 2018 | Philadelphia, PA

- Friday, October 12 | 11:15am
The Impact of (R2) on Sites *Presented by Steve Whittaker, Senior Consultant, The Avoca Group*
- Friday, October 12 | 1:45 pm
Panel Discussion: Inspection of Oversight Activities *Led by Steve Whittaker, Senior Consultant, The Avoca Group*

Thank You!

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